



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D3285-1
Job Sheet 172326



Part No: D3285-1

Job Qty: 6 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/15/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP A 04.07.14 New issue KJ/JLM IPP Rev:B Now on Waterjet 07-03-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Waterjet		DE 18/02/20
100	Waterjet	6 pcs	2/12/18	2/12/18	0.00	0.40	Waterjet1		DE 18/02/20
120	QC	6 pcs	2/12/18	2/12/18	0.00	0.00	QC8		DE 18/02/20
150	Packaging	6 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3	L6001	SY FEB 21 2018
160	QC21-SA	6 Ea	2/12/18	2/12/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.9162 sf (.1527 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	181	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	6.160inches ± 0.030	6.190 6.130		
2	Cap	2.900inches ± 0.030	2.930 2.870		
3	Cap	0.098inches + 0.005 - 0.000	0.103 0.098		
4	Cap	0.129inches + 0.005 - 0.000	0.134 0.129		
5	Cap	0.420inches ± 0.010	0.430 0.410		
6	Cap	1inches ± 0	1 1		
7	Cap	0.720inches ± 0.010	0.730 0.710		
8	Cap	0.200inches ± 0.010	0.210 0.190		
9	Cap	0.280inches ± 0.010	0.290 0.270		

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Container No: S043738



Part: D3285-1

Job No: 172326

Serial No/Batch: S043738

Revision: D3285

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/20/19